

Uncovering RNA Payload, Empty Particles, and Physicochemical Heterogeneity of Lipid Nanoparticles via A Single Nanoparticle Analyzer

> Sixuan Li, PhD Johns Hopkins University USP mRNA forum 2024.02.29

BíoMEMS & Single Molecule Dynamics Lab Johns Hopkins University MAO RESEARCH GROUP

mRNA lipid nanoparticle (LNP) formulation process



2018, ACS Nano, 12, 4787-4795

mRNA LNP properties to be characterized

Decreasing PEG lipid dosage



Payload distribution and capacity of mRNA LNPs

- How does LNP size correlate to the mRNA payload?
- How are mRNAs distributed in LNP sample?
- How many mRNAs can be loaded into single LNP?
- Is every LNP loaded with mRNA? Empty LNP exist?
- What effect does empty LNP have on delivery and transfection?

After filtration, pH 7.4

Formulated without nucleic acid, pH 7.4



2018, ACS Nano, 12, 4787-4795



CICS single nanoparticle detection platform

- Single molecule sensitivity
- Light sheet enables high mass detection efficiency and fluorescence uniformity
- High throughput (up to 6000 particles/min)
- Tiny sample consumption (<1 uL per sample)

mRNA LNP subpopulation identification by 3-color fluorescence coincidence analysis





YOYO-1

Fluorescent helper lipids TMR-PC

Cy5

P

Charged ionizable lipids

Deprotonated ionizable lipids

Helper lipids (DSPC)

Cholesterol

PEG lipid

C

Free mRNAs



LNPs with Cy5-mRNA and TMR-PC helper lipid





Multi-color fluorescence coincidence analysis of mRNA LNP

	0	×	*
	mRNA loaded LNPs	Empty LNPs	Free mRNA
YOYO-1	-	-	+
TMR-PC	+	+	-
Cy5-mRNA	+	-	+

Characterization of a benchmark formulated mRNA LNP

Dlin-MC3-DMA : Cholesterol : DSPC : DMG-PEG2000 = 50 : 38.5 : 10 : 1.5*

- Same formulation as ONPATTRO® by Alnylam
- $20 \mu g/mL mRNA, N/P = 6$



- - Differentiate mRNA loaded LNP vs. empty LNP
 - Quantify mRNA payload distribution in the formulation

For clarity, 10% of 195,090 signals are shown in the figure. The percentages labeled are relative to all TMR events.

Quantification of mRNA payload and lipid content in single mRNA LNP

CICS platform+ Deconvolution algorithm -> accurate characterization of single LNP

- Deconvolution takes multiple variation in fluorescence detection into consideration
- Quantitative analysis at single mRNA LNP level:
 - mRNA payload and its distribution in the formulation
 - Relative helper lipid quantification and its distribution in the formulation



Dlin-MC3-DMA : Cholesterol : DSPC : DMG-PEG2000 = <u>50</u> : <u>38.5</u> : <u>10</u> : <u>1.5</u>

Calculating mRNA payload distribution using deconvolution algorithm:



RNP Charged ionizable lipids**III** Helper lipids

TTT Deprotonated ionizable lipids

Cholesterol

PEG lipid

mRNA LNP composition change: Initial stage (pH 4.0)



Helper lipids

Cholesterol



mRNA LNP composition change: During filtration process



mRNA LNP composition change: Final stage (pH 7.4)

Low PEG lipid level: DMG-PEG2000 < 1.5%





mRNA LNP composition change during filtration: High PEG lipid concentration



Possible composition change during dialysis:

- 1. Splitting of empty LNPs
- 2. Stabilization of empty LNPs
- 3. Splitting of lipophilic complexes with an initially high mRNA payload
- 4. Remaining a same mRNA payload for lipophilic complexes with an initially low or intermediate payload
- 5. Merge of empty LNPs with mRNA complexes
- 6. Merge of non-lipophilic complexes.

Note: The cross mark indicates the mRNA payload of lipophilic complexes does not increase without merge

mRNA LNP composition change during filtration: Effect of PEG lipid concentration



Table 2 | Composition features of the benchmark LNP formulation at an mRNA concentration of 20 µg/mL and an N/P ratio of 6

	Before dialysis at pH 4.0 (i.e., the initial LNPs)	After dialysis at pH 7.4 (i.e., the final LNP product)
Number-average payload (mRNA copy per particle)	Lipophilic complexes: 3.43±0.38 Non-lipophilic complexes: 1.34±0.20 All nanoparticles: 2.51±0.24	2.80 ± 0.41
Mode (most abundant) of mRNA payload	Lipophilic complexes: 2 Non-lipophilic complexes: 1	2
Populations	34% ± 8% lipophilic complexes 25% ± 4% non-lipophilic complexes 41% ± 10% empty LNPs	23% ± 8% mRNA-loaded LNPs 77% ± 8% empty LNPs
Particle number concentration*	Lipophilic complexes: $8.56 \times 10^{15} \pm 1.26 \times 10^{15} \text{ mL}^{-1}$ Non-lipophilic complexes: $6.47 \times 10^{15} \pm 9.74 \times 10^{14} \text{ mL}^{-1}$ Empty LNPs: $1.11 \times 10^{16} \pm 5.04 \times 10^{15} \text{ mL}^{-1}$	mRNA-loaded LNPs: 1.29 × 10 ¹⁶ ± 2.22 × 10 ¹⁵ mL ⁻¹ empty LNPs: 4.88 × 10 ¹⁶ ± 2.49 × 10 ¹⁶ mL ⁻¹
Encapsulation efficiency	N/A	94.2% ± 3.6% by RiboGreen** 85.6% ± 5.1% by CICS*
Average particle size***	106.3 ± 13.0 nm	120.5 ± 6.0 nm
Zeta-potential***	+45.1±0.9 mV	-6.3±1.3 mV

Lipid composition: DLin-MC3-DMA:cholesterol:DSPC:DMG-PEG2000 = 50:38.5:10:1.5.

*The calculations for these parameters from CICS data are detailed in Supplementary Discussion 2–5;

**The assay is described in Methods;

***The particle size is reported as z-average diameter assessed by dynamic light scattering (DLS), that counted all empty or mRNA-loaded LNPs. The zeta-potential was assessed by phase analysis light scattering (PALS).

Effect of PEG lipid concentration on mRNA LNP size and payload



- LNP size decrease and became stable at higher PEG%
- mRNA payload capacity correlates with LNP size
- Relative constant empty LNP ratio at pH 7.4

mRNA LNP composition change during filtration: Effect of N/P ratio



Higher N/P (12)

-ower N/P (2

mRNA LNP composition change during filtration: Effect of N/P ratio (Cont.)



Characterization of payload in mRNA LNP: Effect of mRNA concentration



- Increase mRNA concentration while N/P=6
- mRNA concentration has no obvious effects on :
 - Payload level and distribution
 - Particle size
 - Empty particle percentage

Characterization of payload in mRNA LNP: Effect of mRNA length



- mRNA length (1929 nt vs. 996 nt) has remarkable effects on payload and its distribution
 - Almost doubled payload for half mRNA length (mode of the payload distribution)

Characterization of payload in mRNA LNP: Effect of mRNA length (Cont.)



- mRNA length (1929 nt vs. 996 nt) has remarkable effects on payload and its distribution
 - No obvious change in LNP size @ pH 7.4
 - Helper lipid content of mRNA-loaded LNPs at pH 7.4 similar for two mRNA sizes
 - LNP assembly influenced by the lipid-to-mRNA mass (N/P) ratio, rather than mRNA concentrations.
 - Fraction of empty LNPs decreased for shorter mRNA

Characterization of payload in mRNA LNP: Effect of empty LNP



- N/P = 3 & 6, have ~75% empty LNPs, N/P 3+3 with ~ 86% empty LNPs
- N/P = 6 contains ~ 50% mRNA payload compared to N/P = 3
- Fraction of empty LNPs and payload capacity may influence the transgene expression profile

Adjuvant effect of Empty LNP in mRNA vaccine

communications

biology

ARTICLE

Check for updates

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Lipid nanoparticles (LNP) induce activation and maturation of antigen presenting cells in young and aged individuals

Jennifer Connors (2)^{1,2}, David Joyner^{2,3,8}, Nathan J. Mege (2)^{4,8}, Gina M. Cusimano (2)^{1,2}, Matthew R. Bell (2)^{1,2}, Jennifer Marcy³, Bhavani Taramangalam^{1,2}, Kenneth M. Kim¹, Paulo J. C. Lin⁵, Ying K. Tam⁵, Drew Weissman^{6,7}, Michele A. Kutzler^{1,2}, Mohamad-Gabriel Alameh^{6,7 (2)} & Elias K. Haddad (2)^{1,2 (2)}

Drexel Univ., Acuitas Therapeutics and Upenn researchers discovered

• Empty LNP (eLNP) could induce maturation of monocyte derived dendritic cells (MDDCs)

eLNP could lead to lower immune responses to SARS-CoV-2 mRNA-based vaccines

Monitoring stability of mRNA LNP at different storage conditions



- Conditions:
 - LNPs formulated with 5% sucrose as cryo-protectant
 - Thaw and test up to 36 days
- Observations:
 - mRNA LNP size increased over time (liposomal fusion): -20°C > -80°C > 4°C
 - Leakage of encapsulated payload: -20°C ≈ -80°C > 4°C
 - Empty LNP percentage and helper lipid content remains stable

Summary

- Developed a multi-parametric analytical technique to characterize mRNA lipid nanoparticle
 - Single nanoparticle analysis based on multi-color fluorescence
 - Multiple CQAs reported: mRNA payload distribution, EE%, empty NP%, lipid composition, stability, particle concentrations
 - High sensitivity, high throughput and low sample consumption for mRNA LNP formulation screening
- Investigated the dynamic assembly mechanism of mRNA LNP during filtration and purification
 - Provided mechanistic explanation of LNP composition change during the process
 - Analyzed the effect of formulation factors (N/P, PEG%, mRNA length etc.) on mRNA payload and its distribution

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Article

Payload distribution and capacity of mRNA lipid nanoparticles

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Published online: 23 September 2022	Hai-Quan Mao (3 ^{2,3,4,6} 🖂		
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Outlook

- Improve the comprehensive understanding of structure-property-function relation of RNA LNP
 - LNP size-payload-lipid content correlation
 - Multiple RNA co-packaging
- Further optimize LNP formulation and provide insights to rational drug design and development
 - Methods to reduce empty LNP
 - Dialysis process
 - Antibody conjugation characterization
- Explore the pharmacological effect of payload characteristics of LNP

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Prof. *Efrosini Kokkoli*, Ph.D. Chemical and Biomolecular Engineering Johns Hopkins University





Andrew Li Dr. Kuangwen Hsieh PhD candidate Assistant Research Professor

n Hsieh Fangchi Shao search PhD candidate or

Dr. Yizong Hu Currently Postdoc Fellow MIT



Jinghan Lin PhD student



Yining Zhu PhD candidate



Zachary Schneiderman PhD candidate



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BíoMEMS & Síngle Molecule Dynamics Lab Johns Hopkins University

me.jhu.edu/thwang/



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Sixuan Li ^{© 1,7}, Yizong Hu ^{© 2,3,4,7} ^{\overline Andrew Li³, Jinghan Lin^{2,3}, Kuangwen Hsieh ^{© 1}, Zachary Schneiderman^{2,5}, Pengfei Zhang ^{© 3}, Yining Zhu^{2,3,4}, Chenhu Qiu^{2,6}, Efrosini Kokkoli ^{© 2,5}, Tza-Huei Wang ^{© 1,2,3} ^{\overline &} Hai-Quan Mao ^{© 2,3,4,6} ^{\overline A}} Develop KNPs with precision control of composition, size, and payload capacity for macromolecular nanotherapeutics.

Therapeuti

Engineering

- Continuous and scalable production
- Payload uniformity control







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TMR-labeled Helper Lipid

Cy5-labeled mRNA





Resolution = 120 nm

Airyscan super-resolution confocal microscope imaging of mRNA LNP

