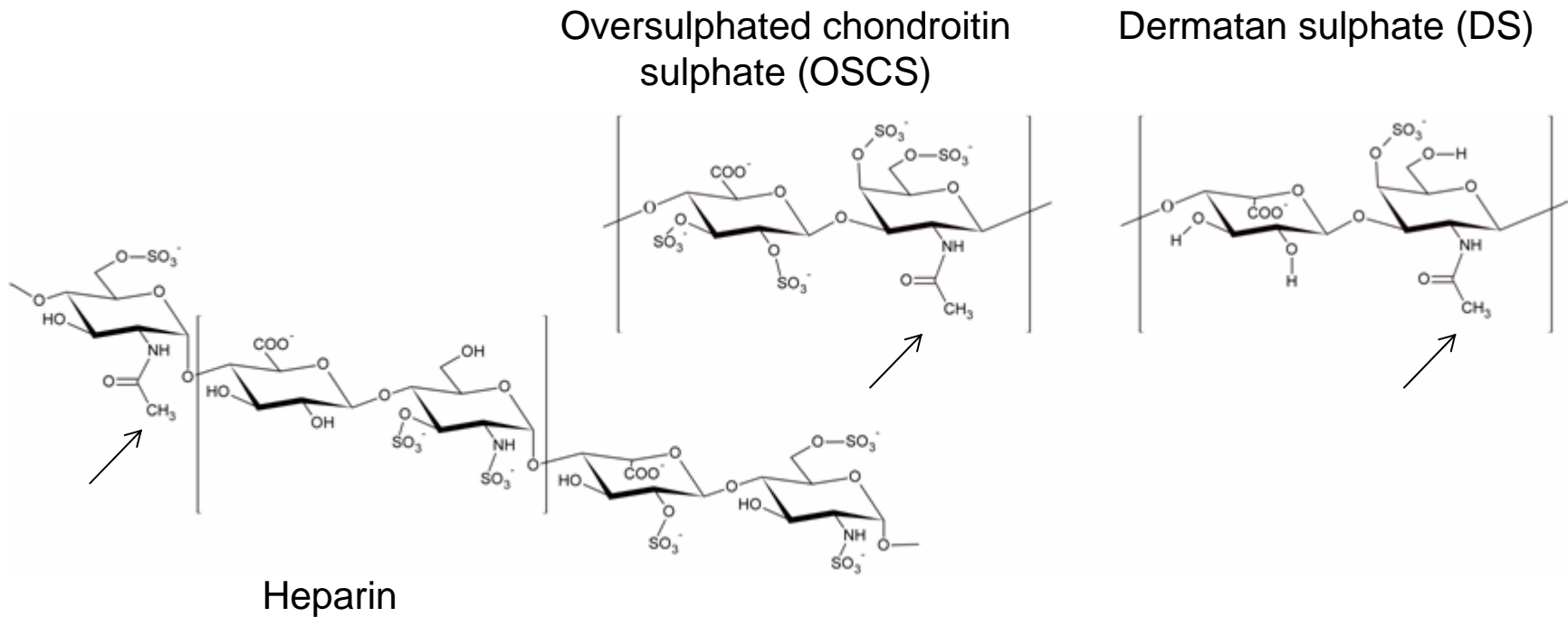


# NMR Spectroscopy

## Identity and purity test of heparin



## Identification of heparin test samples

- $^1\text{H-NMR}$
- 2D NMR

## Purity test:

### 1. Detection and quantification of OSCS and DS

- $^1\text{H-NMR}$

### 2. New and unknown impurities / contaminants

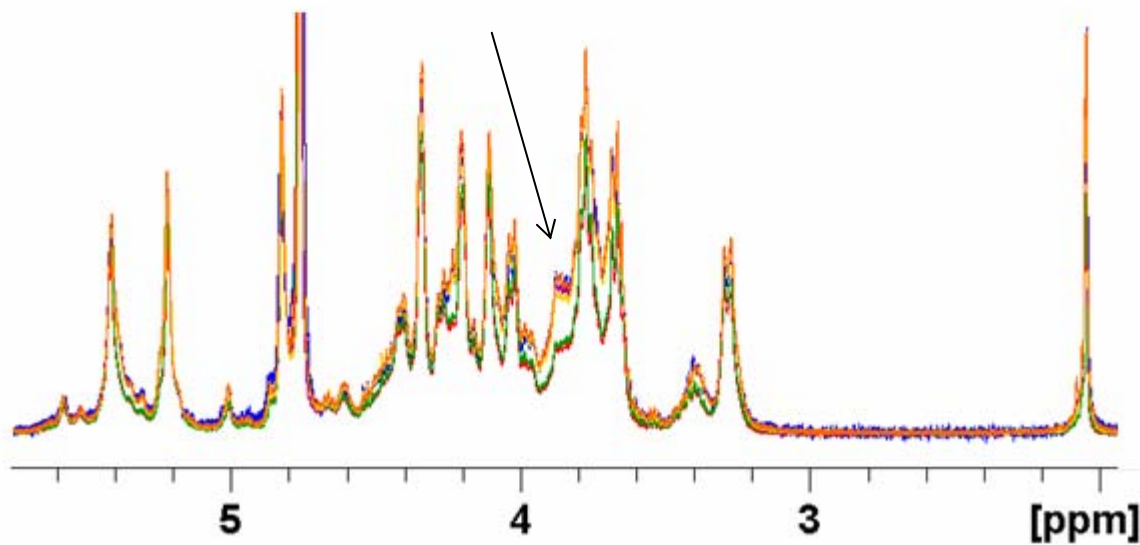
- $^1\text{H-NMR}$
- 2D NMR

## Identification of heparin test samples

- $^1\text{H-NMR}$
- 2D NMR

## Identification by $^1\text{H-NMR}$

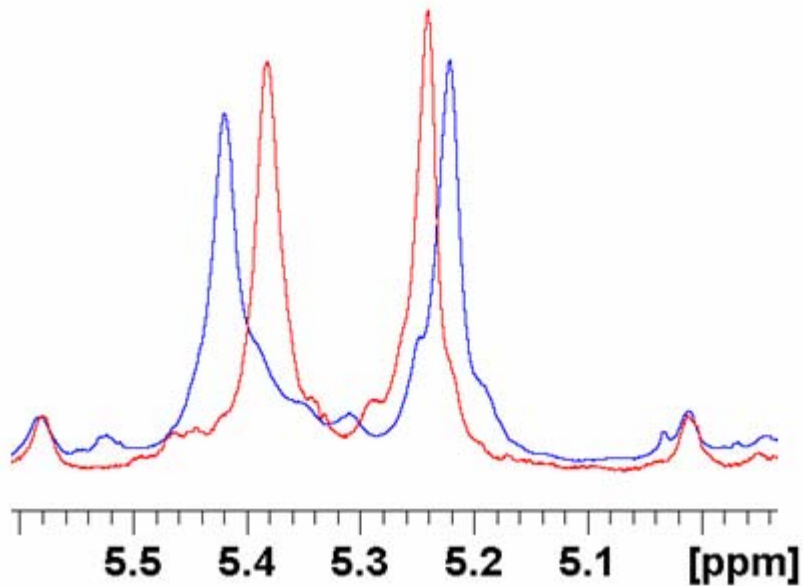
Over 350 heparin sodium NMR spectra have been compared.  
All spectra showed similar signal patterns



*Seven superimposed  $^1\text{H-NMR}$  spectra of heparin. Some variations in the intensity of a few signal regions have been observed. The more prominent one is the region between 3.81 and 3.89 ppm*

## Identification by $^1\text{H-NMR}$

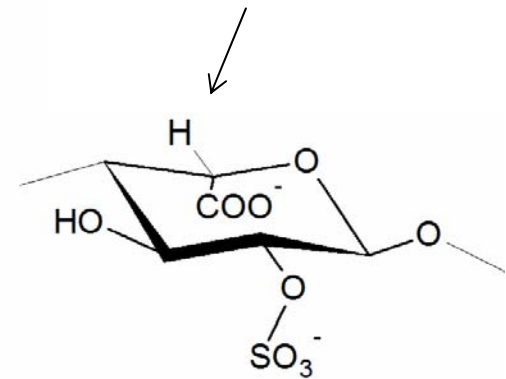
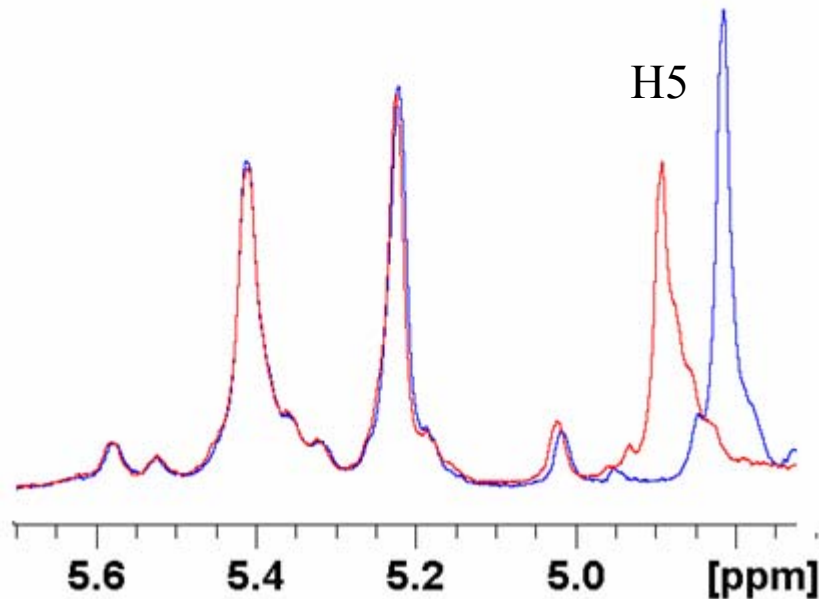
Three outliers were found when comparing the 350 NMR spectra.  
The effect of salt. The more salt, the closer the two signals shown in the NMR spectra come together



*The effect of salt (red trace) on two major signals of the  $^1\text{H-NMR}$  spectrum of heparin*

## Identification by $^1\text{H-NMR}$

Three outliers were found when comparing the 350 NMR spectra.  
The effect of acidic pH. The lower the pH, the more the H5 signal moves to the left

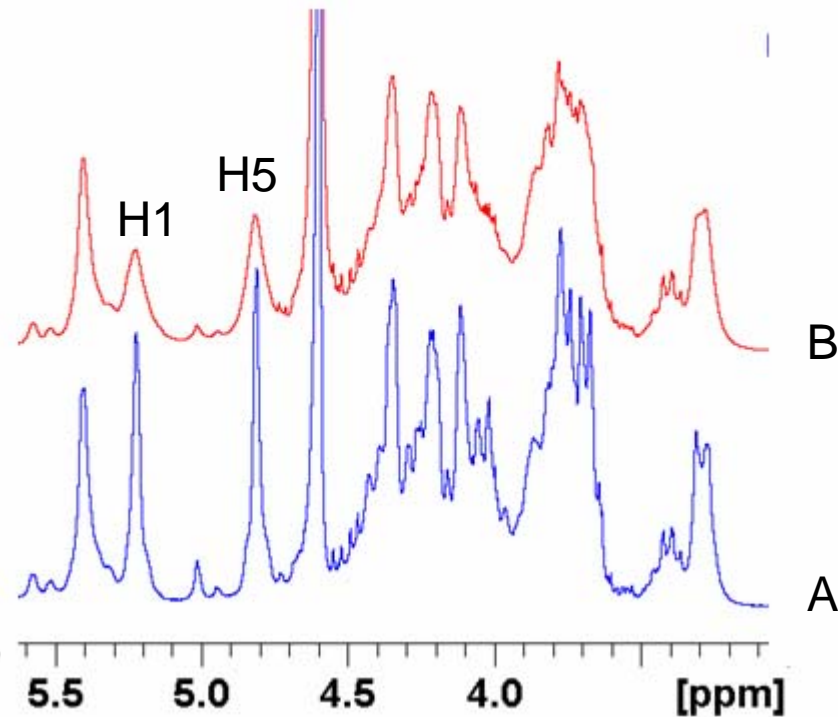


*The effect of lowering the pH (red trace) on the H5 proton signal of the heparin uronic acid moiety*

## Identification by $^1\text{H-NMR}$

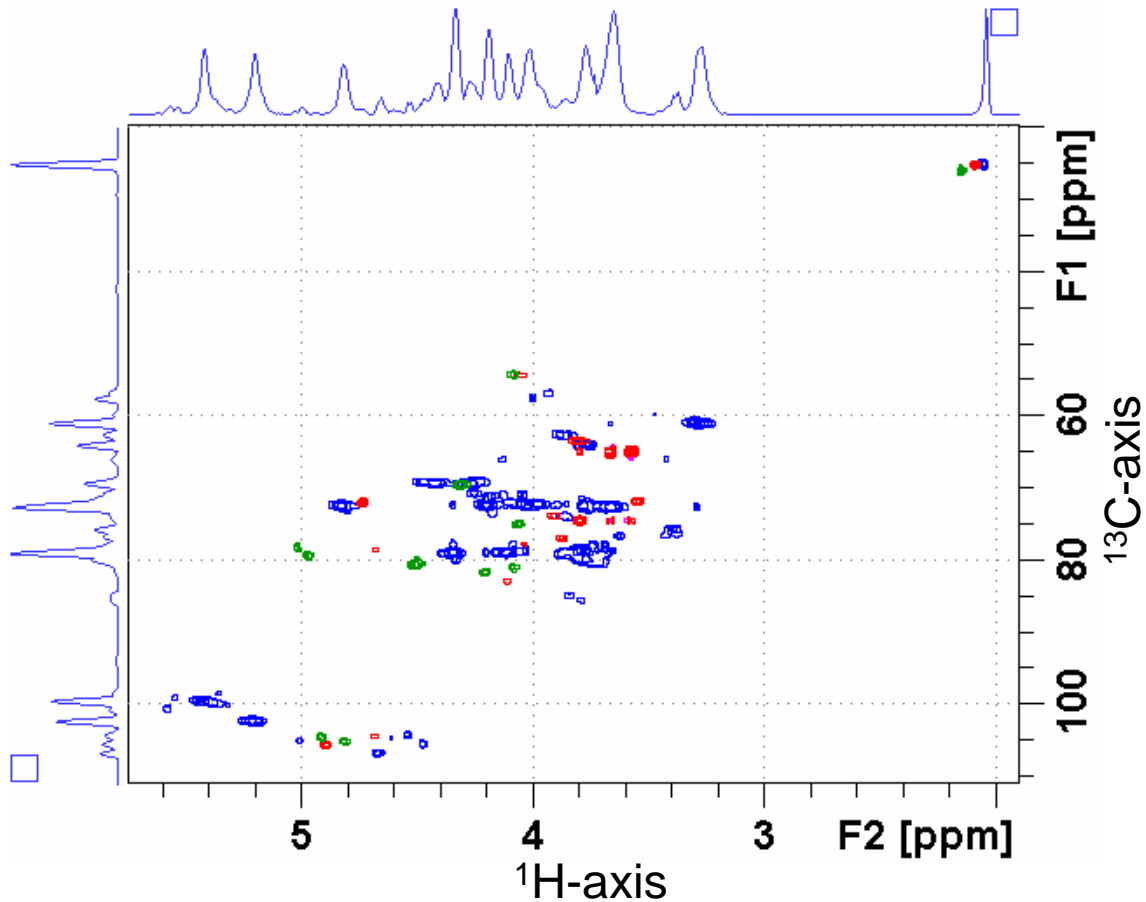
Three outliers were found when comparing the 350 NMR spectra.

### The effect of metal ions



*The effect of some transition metal ions (trace amounts) on the  $^1\text{H-NMR}$  spectrum of heparin (spectrum B); and after the addition of EDTA (spectrum A)*

## Identification by 2D NMR



*Superimposed 2D NMR HSQC experiments of heparin (blue), DS (red) and OSCS (green). The three polysaccharides have scarcely any signal whose position coincides*

## Identification by 2D NMR

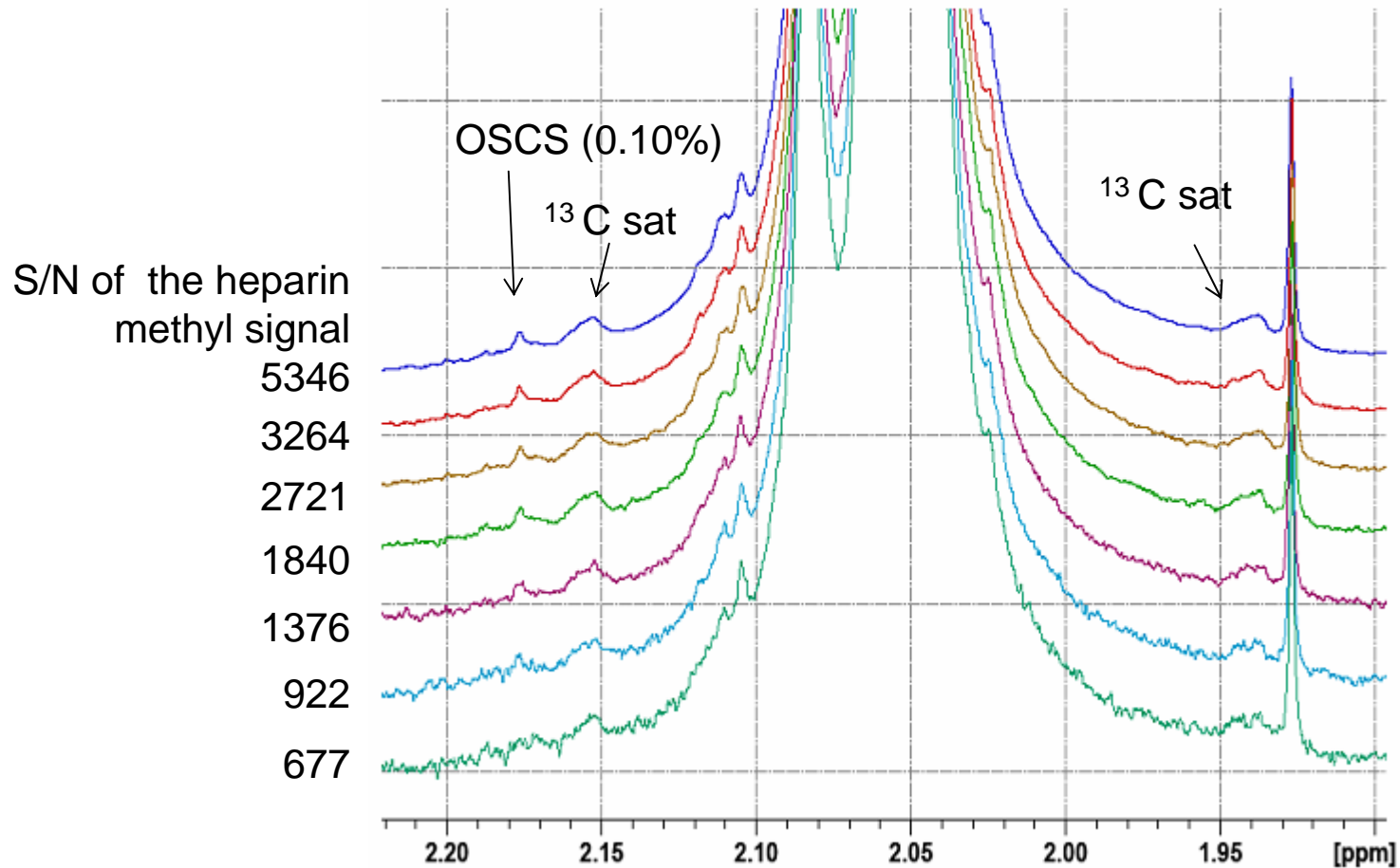
A proposed list of proton-carbon correlated signals for the identification of heparin

Signal	Chemical shifts ( $\delta$ )	
	$^1\text{H} \pm 0.10$ ppm	$^{13}\text{C} \pm 1.5$ ppm
1	5.42	99.3
2	4.34	78.8
3	4.20	72.1
4	3.68	72.4
5	3.28	60.7
6	2.04	24.7

Purity test of known impurities / contaminants.  
Detection and quantification of OSCS and DS

- $^1\text{H-NMR}$

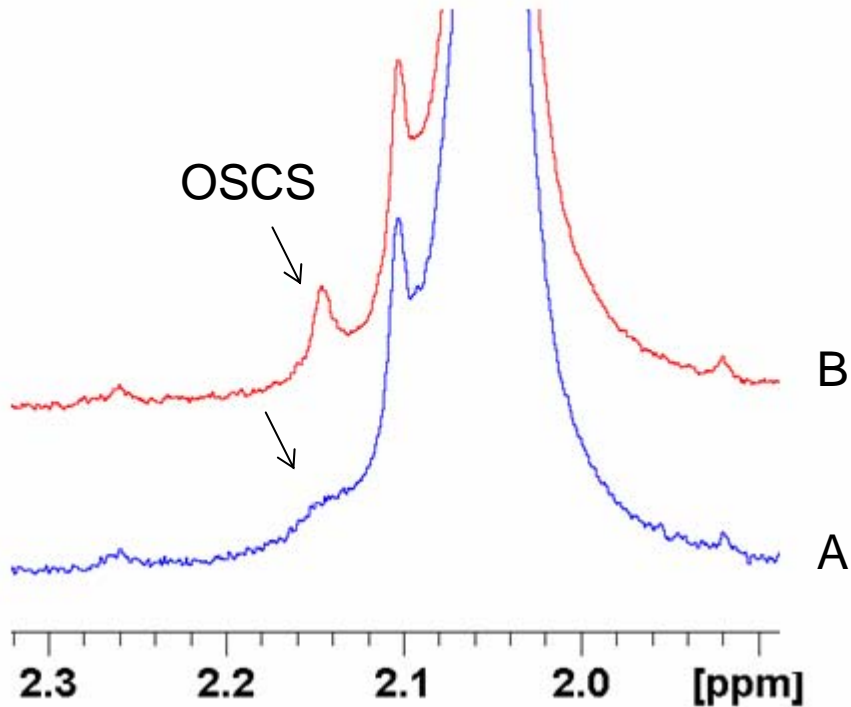
## LoD of OSCS in heparin



*By increasing the number of transtients (scans) the LoD is improved.  
The OSCS signal has been shifted to the left by addition of  $\text{Ca}^{2+}$  ions*

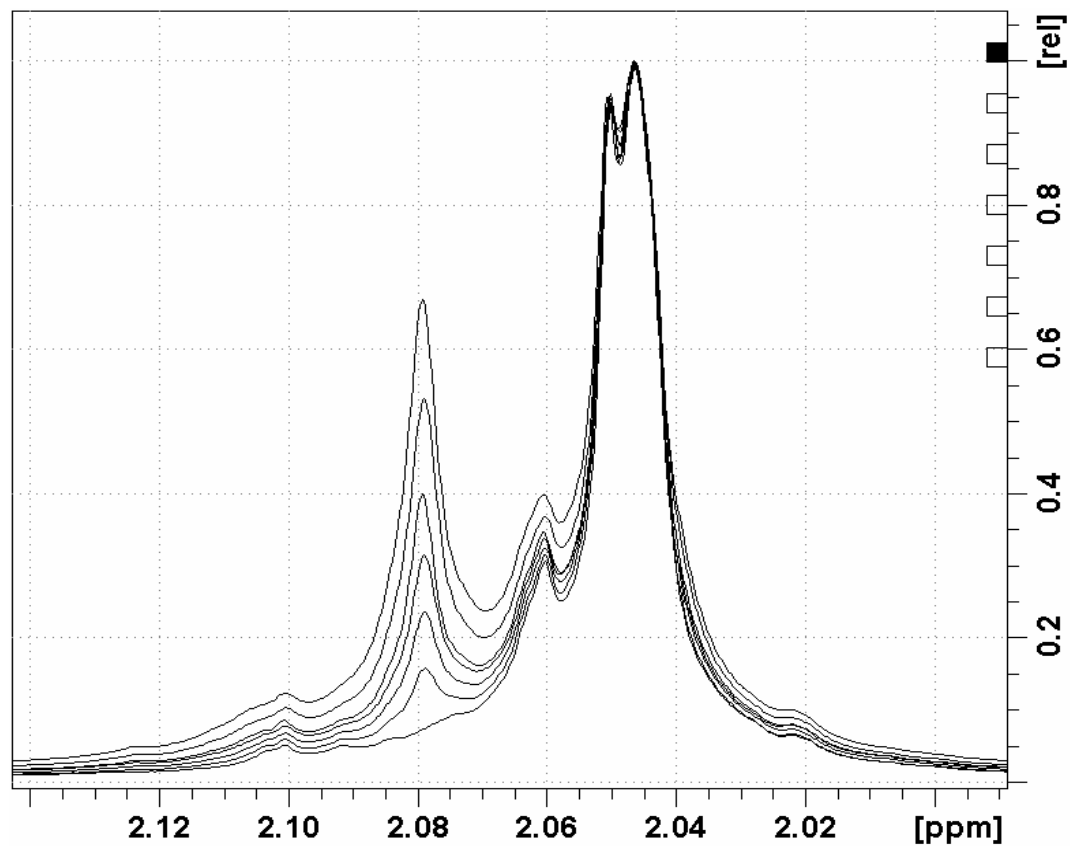
## Detection of OSCS by $^1\text{H-NMR}$

The effect of metal ions on the OSCS signal



*The effect of some transition metal ions (trace amounts) on the OSCS methyl NMR signal (spectrum A); and after the addition of EDTA (spectrum B)*

## Detection of DS by $^1\text{H-NMR}$



*Dermatan sulphate: 1, 2, 3, 4, 6 and 8% in heparin*

## Summary:

DS at  $2.08 \pm 0.01$  ppm

OSCS at  $2.15 \pm 0.02$  ppm (0.01 ppm). LoD = 0.1% at S/N of 2000:1.

The S/N refers to the heparin methyl signal.

The OSCS signal can be shifted to  $2.18 \pm 0.01$  ppm by adding  $\text{Ca}^{2+}$  to the solution. This can be used for OSCS identification instead of spiking, or when the NMR spectrum is obtained with a 600 MHz NMR instrument (otherwise the OSCS signal will coincide with the  $^{13}\text{C}$  satellite of the heparin methyl group)

There is a unidentified signal at 2.10 ppm that is often present in pure heparin (for instance the EDQM heparin standard)

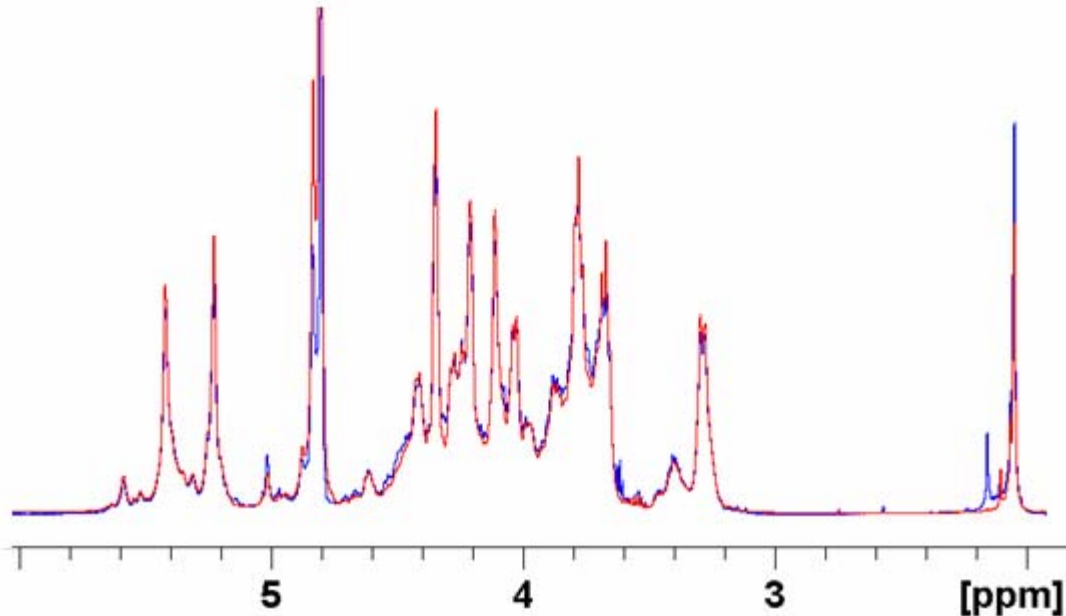
For quantification of OSCS and DS see publication in Pharmeuropa Bio, 2008-1

Purity test of new and unknown impurities /  
contaminants

- $^1\text{H-NMR}$
- 2D NMR

## Purity test by $^1\text{H-NMR}$

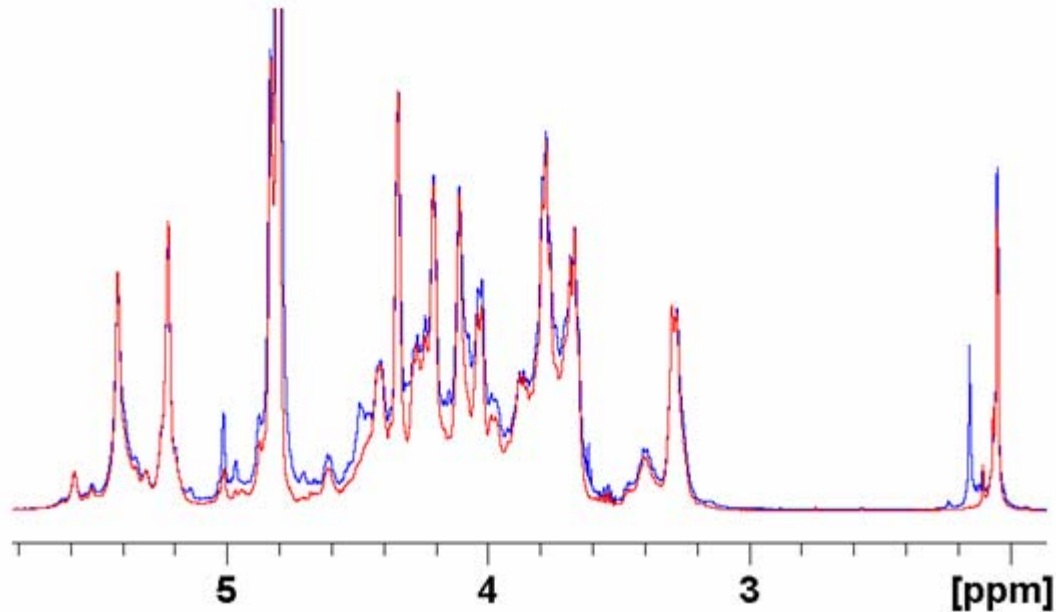
At levels below 5-7%, it would be difficult to detect the presence of a polysaccharide without an acetyl group or one with an acetyl group whose methyl NMR signal coincides with the heparin methyl NMR signal



*$^1\text{H-NMR}$  spectra of heparin free from OSCS (red trace) and of heparin spiked with 4% OSCS (blue trace)*

## Purity test by $^1\text{H-NMR}$

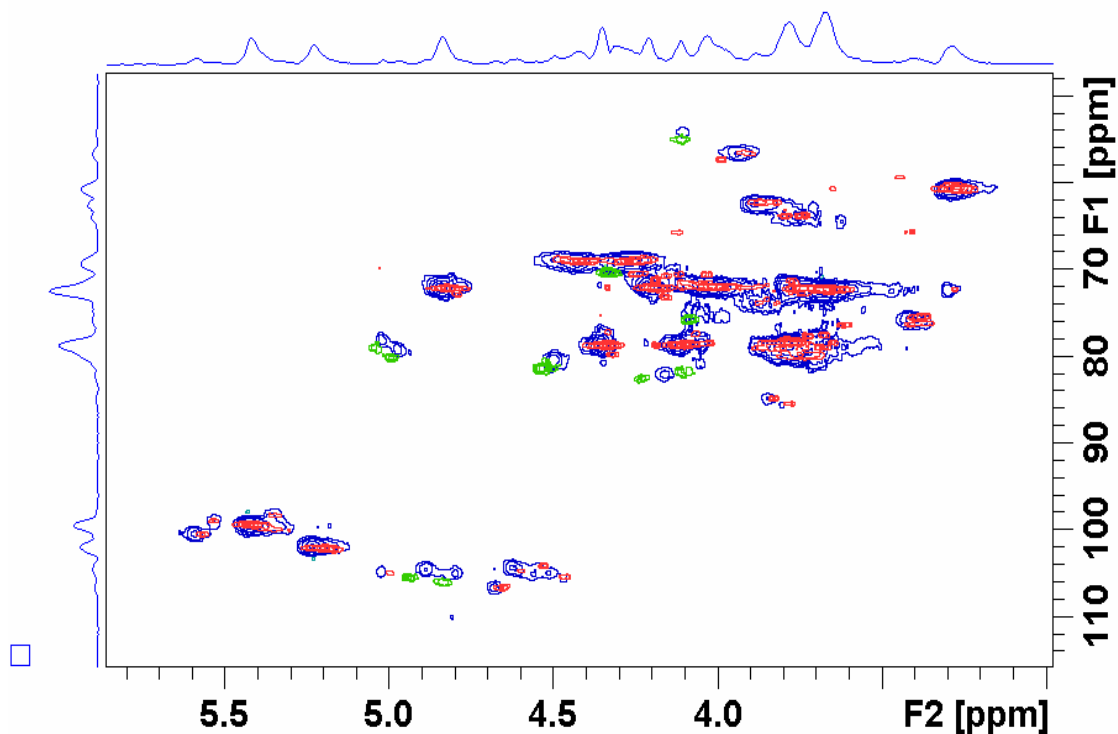
At levels above 8-10%, it would be possible to detect the presence of a polysaccharide without a methyl signal or with a methyl signal hidden under the heparin one



*$^1\text{H-NMR}$  spectra of heparin free from OSCS (red trace) and of heparin spiked with 9% OSCS (blue trace)*

## Purity test by 2D NMR

The presence of a polysaccharide without a methyl signal can be detected at levels of 1-2% by 2D NMR (with experiment times of more than two hours).



*2D NMR spectra (HSQC) of heparin free from OSCS (red trace) and of heparin with 4% OSCS (blue trace). The NMR spectrum of OSCS is plotted in green and shifted a bit down to the left for comparison*

## Summary:

$^1\text{H}$ -NMR will detect new and unknown impurities at levels of 0.5-2% if signals are well resolved or levels of 7-10% if signals are hidden under the heparin signals (an example would be a de-acetylated OSCS)

2D NMR. Detection of unknown impurities can reach levels as low as 1-2%

## Conclusions

For identification of heparin test samples:

- 2D NMR, HSQC or HMQC (less than 15-20 minutes experiment time)

For detection and quantification of DS and OSCS:

- $^1\text{H}$ -NMR (a  $^1\text{H}$ -NMR spectrum is normally obtained before a 2D NMR experiment is carried out)

For detection of new and unknown impurities / contaminants:

- 2D NMR, HSQC or HMQC (more than two hours experiment time)

## Publications:

McEwen I, Rundlöf T, Ek M, Hakkarainen B, Carlin G, Arvidsson T. *Effect of Ca<sup>2+</sup> on the <sup>1</sup>H-NMR chemical shift of the methyl signal of oversulphated chondroitin sulphate, a contaminant in heparin. J Pharm Biomed Anal. 49 (2009) 816–819*

McEwen I, Mulloy B, Hellwig E, Kozerski L, Beyer T, Holzgrabe U, Wanko R, Spieser JM, Rodomonte A. *Determination of Oversulphated Chondroitin Sulphate and Dermatan Sulphate in unfractionated heparin by <sup>1</sup>H-NMR -Collaborative study for quantification and analytical determination of LoD. Pharmeuropa Bio. 2008 Dec; 2008(1): 31-9*

McEwen I. *Broadening of the <sup>1</sup>H-NMR signals in the spectra of heparin and OSCS by some transition metal ions. The use of EDTA to sharpen the signals. J Pharm Biomed Anal (submitted)*